

Issued by - DR.

Machine Type	Autocreaser Pro 50
Subject	Missing Creases and erratic operation.

Document issued to -

Sales

Production

Service

History.

Under certain operating conditions it has been reported that the occasional crease has been missed out completely or placed in the wrong position, this may occur after just a few sheets or maybe after several thousand sheets and will be present in dryer atmospheres more than in humid atmospheres.

This has been traced to a static build up being discharged into the electronic controls in the form of a spike, thereby causing a signal malfunction.

Tests.

We have traced this static build up to poor connection of the earthing of the Stacker Tray on the output of the machine. The continuity of the earth should be through the Tray and the two buttons affixed to the main frame and can be checked using a resistance meter measuring from tray to frame.

Conclusion.

If there is a gap between the buttons on the frame and the Stacker Tray then a M4 flat washer should be placed beneath the buttons until continuity is measured.



Tray fitted



Contact Points (both sides)



Paint *should* be removed